

Date: Thursday, 6/8/2006 1:16:32 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG BRACKET
Job Number	: 27468		
Estimate Number	: 11679		
P.O. Number	: N/A	Part Number	: D30463
This Issue	: 6/8/2006 S.O. No. : N/A	Drawing Number	: D3046 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 27197	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 6/12/2006 Qty: 6 Um: Each
Checked & Approved By	: <u>SEE ABOVE USER &amp; DATE</u>		
Comment	: Est Rev:A New Issue 06-01-04 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue Return Authorization #: R487Bell Original Batch #: 4x A6345, 1x A6302, 1x D2452Bell Original Part #: 206-052-106-1

2.0	D30463P	Lug Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Lug Bracket

3.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat White Gloss (Ref. 4.3.5.1) as per QSI 005 4.3

Q.m 06-06-08(6)

4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

SB06/06/08(6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location GASB 06/06/08(8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/06/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: LUG BRACKET

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

SP 06/06/09 (6)

Job Completion



U 06/06/09